Application No. 10/565,532 Docket No.: 20656/0203676-US0 Amendment dated December 5, 2007

Reply to Office Action of July 26, 2007

AMENDMENTS TO THE CLAIMS

The following listing of claims replaces all prior versions, and listings, of claims in this

application.

Claim 1 (currently amended): A biaxially stretched aliphatic polyester film comprising

at least two layers; layers and having a shrinkage percentage at 120°C of equal to or less than

10%:

one of said two layers comprising an amorphous polylactic acid resin and a crystalline

polylactic acid resin so as to satisfy the relation: (mass percentage of the amorphous polylactic

acid resin) ≥ (mass percentage of the crystalline polylactic acid resin);

the other of said two layers comprising an amorphous polylactic acid resin and a

crystalline polylactic acid resin so as to satisfy the relation: (mass percentage of the

amorphous polylactic acid resin) < (mass percentage of the crystalline polylactic acid resin).

Claim 2 (currently amended): A biaxially stretched aliphatic polyester film comprising

at least two layers;layers and having a shrinkage percentage at 120°C of equal to or less than

<u> 10%:</u>

one of said two layers comprising an amorphous polylactic acid resin, resin and a

crystalline polylactic acid resin so as to satisfy the relation: (mass percentage of the

amorphous polylactic acid resin) ≥ (mass percentage of the crystalline polylactic acid resin);

the other of said two layers comprising an amorphous polylactic acid resin, resin and a

crystalline polylactic acid resin so as to satisfy the relation: (mass percentage of the

 $amorphous\ polylactic\ acid\ resin) \leq (mass\ percentage\ of\ the\ crystalline\ polylactic\ acid\ resin);$

2

Application No. 10/565,532 Docket No.: 20656/0203676-US0

Amendment dated December 5, 2007 Reply to Office Action of July 26, 2007

said amorphous polylactic acid resin contained in either of said two layers containing

D-lactic acid and L-lactic acid in a weight ratio of $10/90 \le (D-lactic acid/L-lactic acid) \le (D-lactic acid/L-lactic acid)$

90/10.90/10;

said crystalline polylactic acid resin contained in either of said two layers containing

D-lactic acid and L-lactic acid in a weight ratio of 0.5/99.5 ≤ (D-lactic acid/L-lactic acid) ≤

6/94 or $99.5/0.5 \ge (D\text{-lactic acid/L-lactic acid}) \ge 94/6$.

Claim 3 (currently amended): The aliphatic polyester film of claim 1 further

comprising an inorganic deposited filmlayer formed on one of the at least two layers.

Claim 4 (currently amended): A method for forming an aliphatic polyester film

comprising the steps of:

coextruding resins each forming one of layers A and B further comprising; B;

providing an anchor coat on a surface of one of the layers; and

forming an inorganic deposited layer on the anchor coat;

said layer A containing an amorphous polylactic acid resin and a crystalline polylactic

acid resin so as to satisfy the relation: (mass percentage of the amorphous polylactic acid

resin) ≥ (mass percentage of the crystalline polylactic acid resin);

said layer B containing an amorphous polylactic acid resin and a crystalline polylactic

acid resin so as to satisfy the relation: (mass percentage of the amorphous polylactic acid

resin) < (mass percentage of the crystalline polylactic acid resin); and

a film comprising said layers A and B having a shrinkage percentage at 120°C of equal to

or less than 10% before the anchor coat is provided.

3

Application No. 10/565,532 Docket No.: 20656/0203676-US0

Amendment dated December 5, 2007 Reply to Office Action of July 26, 2007

Claim 5 (previously presented): The method of claim 4, wherein after the coextrusion step, stretching the film, prior to providing the anchor coat.

Claim 6 (previously presented): The method of claim 4, wherein said inorganic deposited layer comprises at least one of aluminum, an alloy of mainly aluminum, silicon oxide, aluminum oxide, and a composite of aluminum oxide and silicon.

Claim 7 (currently amended): The method of claim 6, wherein said inorganic deposited filmlayer comprises 90 to 99.8 mol% of aluminum, and 0.2 to 10.0 mol% of at least one of magnesium, silicon, tantalum, titanium, boron, calcium, barium, carbon and manganese.

Claim 8 (currently amended): A packaging material formed of the aliphatic polyester film including the inorganic deposited film forminglayer formed by claim 4.

Claim 9 (currently amended): The aliphatic polyester film of claim 2 further comprising an inorganic deposited filmlayer formed on one of the at least two layers.

Claim 10 (currently amended): The aliphatic polyester film including the inorganic deposited filmlayer of claim [[1]] 3 wherein said inorganic deposited filmlayer comprises at least one of aluminum, an alloy of mainly aluminum, silicon oxide, aluminum oxide, and a composite of aluminum oxide and silicon.

Claim 11 (currently amended): The aliphatic polyester film including the inorganic deposited filmlayer of claim 10 wherein said inorganic deposited filmlayer contains 90 to 99.8 mol% of aluminum, and 0.2 to 10.0 mol% of at least one of magnesium, silicon, tantalum, titanium, boron, calcium, barium, carbon and manganese.

Claim 12 (currently amended): The aliphatic polyester film including the inorganic deposited film [[2]] 9 wherein said inorganic deposited film [[2]] 9 wherein said inorganic deposited film [[2]]

Application No. 10/565,532 Docket No.: 20656/0203676-US0

Amendment dated December 5, 2007 Reply to Office Action of July 26, 2007

least one of aluminum, an alloy of mainly aluminum, silicon oxide, aluminum oxide, and a composite of aluminum oxide and silicon.

Claim 13 (currently amended): The aliphatic polyester film including the inorganic

deposited filmlayer of claim 12 wherein said inorganic deposited filmlayer contains 90 to 99.8 mol% of aluminum, and 0.2 to 10.0 mol% of at least one of magnesium, silicon, tantalum,

titanium, boron, calcium, barium, carbon and manganese.

Claim 14 (new): The aliphatic polyester film of claim 1 further comprising:

an anchor coat disposed on one of the at least two layers; and

an inorganic deposited layer formed on said anchor coat.

Claim 15 (new): The aliphatic polyester film of claim 2 further comprising:

an anchor coat disposed on one of the at least two layers; and

an inorganic deposited layer formed on said anchor coat.